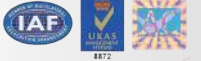




windmason
BREATHE THE FINEST

GREEN
AIRCONDITIONING

رؤية
2030



ISO 9001:2015 Certified

2019

FAN COIL UNIT



WWW.WINDMASON.COM



FAN COIL UNIT



شركة ويند ماسون العربية

حلول التكييف والطاقة



TO REVOLUTIONIZE THE COOLING INDUSTRY

Cooling products are the biggest consumers of electricity at Homes, offices, restaurants, markets, stores, warehouses and almost all the places. As they consume the most electricity, these products consume the most resources of the owner. And reducing the energy consumption of these cooling products means the reduction in overall resources usage.

If we look at the big picture, revolution in this industry alone can solve a country's energy crisis and issues single-handedly. Thus, we realized that such products that provide cooling with limited energy consumption are worth developing. These energy efficient cooling products are good for the person using it and also good for the overall society.

Keeping this all in mind we took an initiative to make a company that will develop an array of products through a well-planned "Research and development" process. And here we are today, producing the most efficient cooling products in the market. Our products save up-to 80% energy, low maintenance, dust resistant, reduced water consumption and many more small benefits which distinguishes us from other regular old-fashioned products.





(FCU) FAN COIL UNIT

(LINE UP)

MODEL WRC

Applicable to various kinds of
Static Pressure Requirements &
Specialy Designed for Low Sound
Operations



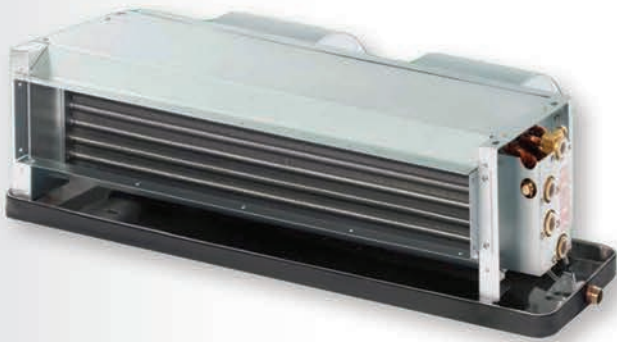
MODEL WCRH

Larger Air Volume
High Static &
Low Profile Unit





(FCU) FAN COIL UNIT



WRC
Ceiling Recessed
Model



WCRH
Ceiling Recessed
High Static Model

- Ceiling Mount Exposed Model **WC**
- Floor Mount Exposed Model **WF**
- Floor Mount Recessed Model **WFR**





(FCU) FAN COIL UNIT SERIES

Technical Information:
Specifications & Dimensions

Ceiling Recessed Model-Standard Model
3-Row Cooling/Heating

WRC-4SW-3R-DRC
-Z/P/PW/PC

WRC-4SW-3R-DRE
-Z/P/PW/PE



240V

Specification

Unit Size		300	400	600	800	1000	1200	1400
Air Volume l/s	H	137	186	251	303	410	498	586
	M	118	161	214	256	352	427	496
	L	91	122	166	190	277	332	368
Cooling Capacity kW	SH	1.4	2.1	2.9	3.6	4.4	5.5	6.5
	TH	1.7	2.7	3.8	5.0	5.6	7.2	8.6
Heating Capacity kW		4.1	5.9	7.9	9.8	12.4	15.2	17.8
Water Flow l/s		0.08	0.14	0.19	0.25	0.27	0.35	0.42
W.P.D. kPa		2	7	13	28	6	11	16
Input Power W		64	72	94	128	159	183	252
Running Current A		0.26	0.30	0.39	0.55	0.67	0.76	1.09
Noise dB(A)	H	43.0	40.5	44.0	46.5	47.5	47.0	50.0
	M	39.5	37.0	41.0	43.0	44.5	43.0	46.0
	L	33.5	31.0	35.5	36.0	29.5	37.0	39.5
Weight kg (without plenum)		19	22	24	28	36	42	45
Weight kg (with plenum)		23	27	30	35	44	55	60
Holding Water Volume L		0.8	1.1	1.3	1.7	2.0	2.4	2.7
Casing	Galvanized Steel							
Fan	Galvanized sheet fabricated, Forward-Curved DIDW Fan							
Motor	3-Speed, PSC with Capacitor Cap and Flexible Conduit							
Power Source	AC240V, 50Hz, Single Phase							
Coil	Slit Surfaced, Aluminum Finned Coil complete with Female Sockets at Inlet/Outlet Conn. And Air Vent							
Operating Pressure	Max 1700kPa (250psig) unless otherwise specified							
Drain Pan	Stainless Steel, SUS430							

Note:

- Cooling capacity is based on DB24°C, WB17.8°C, EWT7°C, LWT12°C.
- Heating capacity is based on DB20°C, EWT60, same water flow as cooling.
- Cooling/Heating Capacity, Input Power, Running Current are based on H speed.
- Noise is measured at an anechoic chamber, 1m from the unit surface.
- Running current may change according to the conditions.
- Air volume is based on ESP 30Pa at H speed without plenum and filter.



(FCU) FAN COIL UNIT SERIES

Technical Information:
Specifications & Dimensions

Ceiling Recessed Model-Standard Model
3-Row Cooling/Heating

WRC-4SW-3R-DRC
-Z/P/PW/PC

SRC-4SW-3R-DRE
-Z/P/PW/PE



240V

Specification

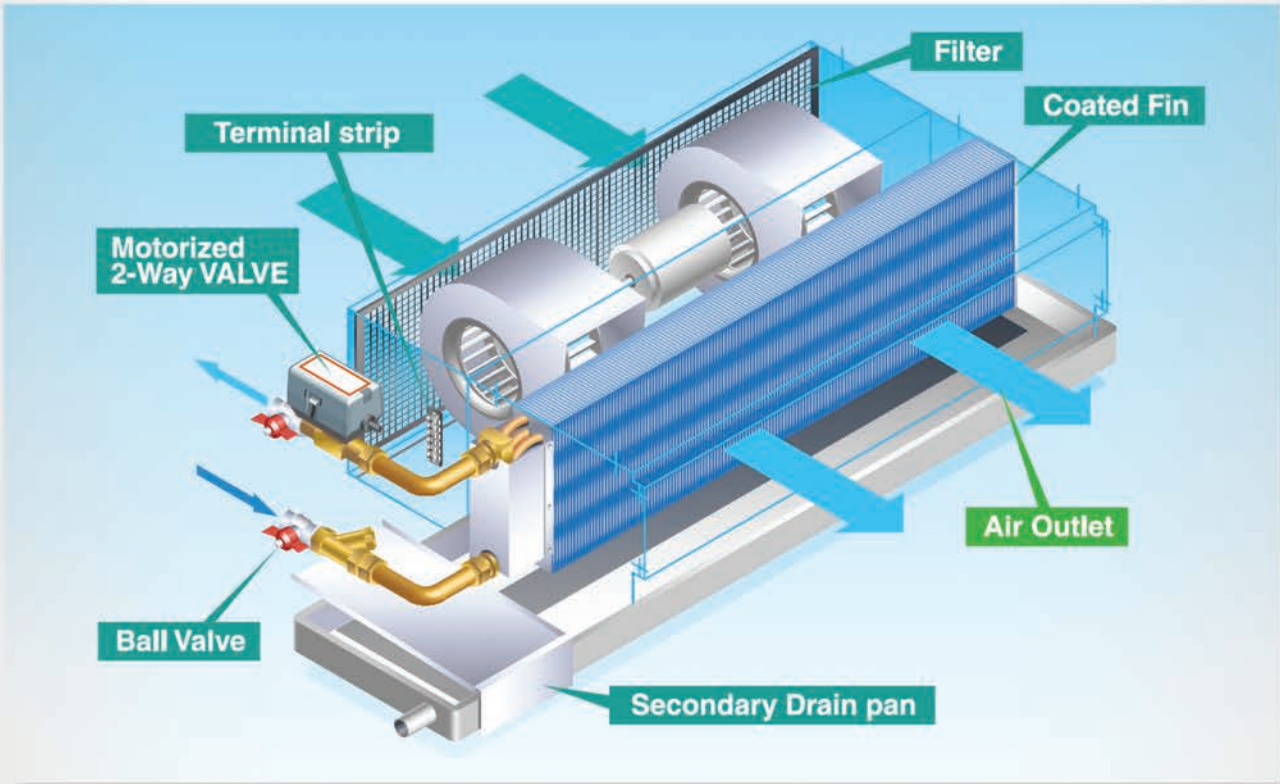
Unit Size		600
Air Volume l/s	H	402
	M	381
	L	349
Cooling Capacity kW	SH	4.9
	TH	6.8
Heating Capacity kW		13.4
Water Flow l/s		0.33
W.P.D. kPa		22
Input Power W		281
Running Current A		1.16
Noise dB(A)	H	57.0
	M	56.0
	L	55.0
Weight kg (without plenum)		35
Weight kg (with plenum)		37
Holding Water Volume L		2.6
Casing		Galvanized Steel
Fan		Galvanized sheet fabricated, Forward-Curved DIDW Fan
Motor		3-Speed, PSC with Capacitor Cap and Flexible Conduit
Power Source		AC240V, 50Hz, Single Phase
Coil		Slit Surfaced, Aluminum Finned Coil complete with Female Sockets at Inlet/Outlet Conn. And Air Vent
Operating Pressure		Max 1700kPa (250psig) unless otherwise specified
Drain Pan		Stainless Steel, SUS430

Note:

1. Cooling capacity is based on DB24°C, WB17.8°C, EWT7°C, LWT12°C.
2. Heating capacity is based on DB20°C, EWT60, same water flow as cooling.
3. Cooling/Heating Capacity, Input Power, Running Current are based on H speed.
4. Noise is measured at an anechoic chamber, 1m from the unit surface.
5. Running current may change according to the conditions.
6. Air volume is based on ESP 100Pa at H speed without plenum and filter.



Summary of FCU Optional Components



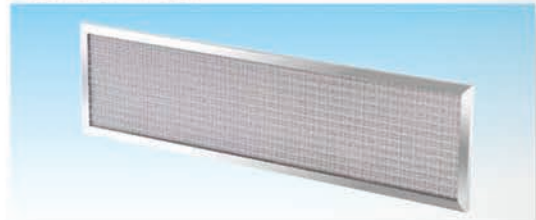
Ball Valve



Strainer



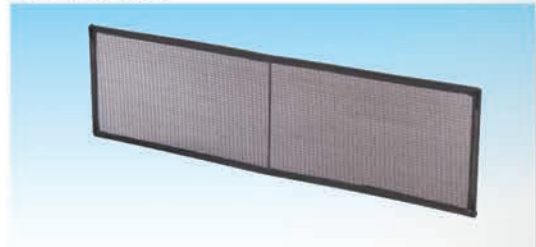
Aluminum Filter



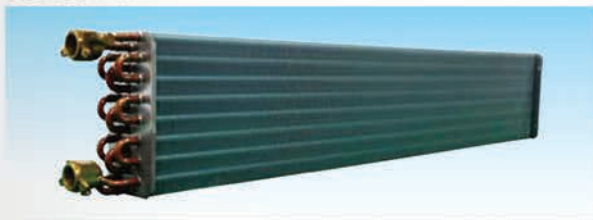
Motorized 2-way Valve



Saranet Filter



Coated Fin



Secondary Drain Pan





FAN COIL UNIT SERIES Technical Information: Coil Performance (Cooling/Heating)
TCRH-4HW-4R Ceiling Recessed, High Static Model-High Static, Large Air Volume
(4-Row Cooling/Heating)

COOLING Capacity																				
Unit Size	Water Flow (l/sec)	W.P.D (kPa)	Entering Air Condition DB=24.0°C WB=17.8°C (55%)									Entering Air Condition DB=26.0°C WB=19.5°C (55%)								
			Entering Water Temperature									Entering Water Temperature								
			5°C			7°C			9°C			5°C			7°C			9°C		
			SH (kW)	TH (kW)	ΔWT (°C)	SH (kW)	TH (kW)	ΔWT (°C)	SH (kW)	TH (kW)	ΔWT (°C)	SH (kW)	TH (kW)	ΔWT (°C)	SH (kW)	TH (kW)	ΔWT (°C)	SH (kW)	TH (kW)	ΔWT (°C)
600	0.10	3.3	3.66	4.66	11.14	3.33	4.12	9.85	3.02	3.56	8.53	3.92	5.29	12.65	3.58	4.75	11.36	3.25	4.19	10.03
	0.15	6.7	4.35	5.75	9.17	3.94	5.08	8.09	3.56	4.38	6.98	4.67	6.56	10.45	4.26	5.88	9.38	3.86	5.18	8.26
	0.20	11.0	4.78	6.51	7.78	4.33	5.74	6.86	3.91	4.94	5.91	5.15	7.44	8.90	4.69	6.67	7.98	4.25	5.87	7.02
	0.30	22.2	5.29	7.52	5.99	4.79	6.62	5.28	4.31	5.68	4.53	5.72	8.62	6.87	5.21	7.73	6.16	4.71	6.78	5.41
1000	0.10	1.4	4.38	5.08	12.15	4.00	4.51	10.79	3.67	3.94	9.43	4.64	5.71	13.66	4.25	5.14	12.30	3.88	4.56	10.91
	0.20	4.6	6.72	8.60	10.27	6.11	7.60	9.09	5.54	6.58	7.87	7.18	9.76	11.66	6.56	8.76	10.47	5.97	7.74	9.25
	0.30	9.3	7.73	10.52	8.39	7.00	9.29	7.40	6.33	8.00	6.37	8.31	12.01	9.57	7.57	10.77	8.58	6.87	9.48	7.56
	0.40	15.2	8.22	11.74	7.01	7.44	10.34	6.18	6.70	8.88	5.31	8.86	13.44	8.03	8.07	12.04	7.19	7.31	10.58	6.32
1200	0.15	0.5	4.71	5.43	8.65	4.30	4.82	7.68	3.92	4.20	6.70	5.01	6.13	9.77	4.58	5.51	8.79	4.18	4.88	7.78
	0.20	0.9	5.94	7.12	8.51	5.41	6.30	7.54	4.92	5.47	6.54	6.35	8.08	9.65	5.80	7.25	8.67	5.28	6.41	7.66
	0.30	1.8	7.54	9.58	7.63	6.84	8.46	6.74	6.19	7.30	5.82	8.10	10.92	8.70	7.38	9.80	7.81	6.70	8.63	6.88
	0.55	5.1	9.15	12.77	5.55	8.27	11.24	4.88	7.43	9.64	4.19	9.90	14.67	6.37	9.01	13.13	5.71	8.15	11.53	5.01
1600	0.20	1.0	7.12	8.39	10.03	6.49	7.44	8.89	5.92	6.48	7.75	7.57	9.48	11.33	6.92	8.52	10.18	6.31	7.54	9.01
	0.30	2.1	9.23	11.52	9.18	8.38	10.19	8.12	7.61	8.83	7.03	9.87	13.08	10.42	9.01	11.75	9.36	8.19	10.37	8.26
	0.40	3.4	10.48	13.66	8.16	9.51	12.06	7.21	8.60	10.41	6.22	11.25	15.58	9.31	10.26	13.98	8.35	9.32	12.31	7.36
	0.55	5.9	11.54	15.81	6.87	10.45	13.93	6.05	9.41	11.98	5.20	12.43	18.09	7.86	11.33	16.21	7.04	10.26	14.26	6.19
2000	0.30	2.7	10.66	13.54	10.79	9.69	11.99	9.55	8.80	10.39	8.27	11.39	15.36	12.24	10.40	13.80	10.99	9.47	12.19	9.71
	0.40	4.4	12.17	16.15	9.65	11.04	14.26	8.52	9.99	12.31	7.36	13.05	18.39	10.99	11.90	16.50	9.86	10.81	14.54	8.69
	0.55	7.7	13.48	18.81	8.17	12.20	16.58	7.21	11.00	14.26	6.20	14.51	21.51	9.35	13.22	19.28	8.38	11.99	16.96	7.37
	0.70	11.6	14.21	20.64	7.05	12.85	18.17	6.20	11.55	15.59	5.32	15.34	23.66	8.08	13.96	21.20	7.24	12.64	18.62	6.36

HEATING Capacity																						
Unit Size	Water Flow (l/sec)	W.P.D (kPa)	Entering Air Condition DB=20.0°C										Entering Air Condition DB=22.0°C									
			Entering Water Temperature										Entering Water Temperature									
			40°C		50°C		60°C		70°C		80°C		40°C		50°C		60°C		70°C		80°C	
			TH (kW)	ΔWT (°C)	TH (kW)	ΔWT (°C)	TH (kW)	ΔWT (°C)	TH (kW)	ΔWT (°C)	TH (kW)	ΔWT (°C)	TH (kW)	ΔWT (°C)	TH (kW)	ΔWT (°C)	TH (kW)	ΔWT (°C)	TH (kW)	ΔWT (°C)	TH (kW)	ΔWT (°C)
600	0.10	3.3	5.17	12.35	7.75	18.53	10.34	24.70	9.81	46.90	11.78	56.29	4.65	11.12	7.23	17.29	9.82	23.47	9.42	45.03	11.38	54.41
	0.15	6.7	5.79	9.23	8.69	13.84	11.58	18.45	12.92	30.88	15.51	37.05	5.21	8.30	8.11	12.92	11.00	17.53	12.40	29.64	14.99	35.82
	0.20	11.0	6.17	7.37	9.26	11.06	12.34	14.75	14.48	23.07	17.38	27.68	5.55	6.64	8.64	10.32	11.72	14.01	13.90	22.15	16.80	26.76
	0.30	22.2	6.61	5.27	9.92	7.91	13.23	10.54	15.43	18.43	18.52	22.12	5.95	4.74	9.26	7.38	12.57	10.01	14.81	17.70	17.90	21.38
1000	0.10	1.4	6.38	15.25	9.57	22.87	12.76	30.50	15.95	38.12	19.14	45.75	5.74	13.72	8.93	21.35	12.12	28.97	15.31	36.60	18.51	44.22
	0.20	4.6	8.45	10.10	12.68	15.15	16.90	20.20	21.13	25.25	25.36	30.30	7.60	9.09	11.83	14.14	16.06	19.19	20.29	24.24	24.51	29.29
	0.30	9.3	9.38	7.47	14.07	11.21	18.77	14.95	23.46	18.68	28.15	22.42	8.44	6.73	13.13	10.46	17.83	14.20	22.52	17.94	27.21	21.67
	0.40	15.2	9.94	5.94	14.91	8.90	19.88	11.87	24.85	14.84	29.82	17.81	8.94	5.34	13.91	8.31	18.88	11.28	23.85	14.25	28.82	17.22
1200	0.15	0.5	8.18	13.04	12.28	19.56	16.37	26.08	20.47	32.61	24.56	39.13	7.37	11.74	11.46	18.26	15.55	24.78	19.65	31.30	23.74	37.82
	0.20	0.9	9.07	10.84	13.61	16.26	18.14	21.68	22.68	27.10	27.22	32.52	8.16	9.75	12.70	15.17	17.24	20.59	21.77	26.01	26.31	31.43
	0.30	1.8	10.09	8.04	15.14	12.06	20.19	16.08	25.24	20.10	30.29	24.12	9.08	7.24	14.13	11.26	19.18	15.28	24.23	19.30	29.28	23.32
	0.55	5.1	11.24	4.88	16.86	7.33	22.48	9.77	28.10	12.21	33.72	14.65	10.11	4.40	15.74	6.84	21.36	9.28	26.98	11.72	32.60	14.16
1600	0.20	1.0	10.71	12.80	16.07	19.20	21.42	25.59	26.78	31.99	32.14	38.39	9.64	11.52	14.99	17.92	20.35	24.31	25.71	30.71	31.06	37.11
	0.30	2.1	12.29	9.79	18.44	14.68	24.58	19.58	30.73	24.47	36.88	29.37	11.06	8.81	17.21	13.71	23.35	18.60	29.50	23.49	35.65	28.39
	0.40	3.4	13.22	7.90	19.83	11.85	26.45	15.80	33.06	19.75	39.67	23.70	11.90	7.11	18.51	11.06	25.12	15.01	31.74	18.96	38.35	22.91
	0.55	5.9	14.10	6.13	21.15	9.19	28.20	12.25	35.25	15.31	42.30	18.38	12.69	5.51	19.74	8.58	26.79	11.64	33.84	14.70	40.89	17.76
2000	0.30	2.7	14.41	11.48	21.62	17.22	28.82	22.96	36.03	28.70	43.24	34.44	12.97	10.33	20.18	16.07	27.38	21.81	34.59	27.55	41.80	33.29
	0.40	4.4	15.70	9.38	23.55	14.07	31.40	18.76	39.25	23.44	47.10	28.13	14.13	8.44	21.98	13.13	29.83	17.82	37.68	22.51	45.53	27.20
	0.55	7.7	16.89	7.34	25.33	11.01	33.78	14.67	42.23	18.34	50.67	22.01	15.20	6.60	23.65	10.27	32.09	13.94	40.54	17.61	48.98	21.28
	0.70	11.6	17.65	6.03	26.48	9.04	35.31	12.05	44.14	15.07	52.97	18.08	15.89	5.42	24.72	8.44	33.55	11.45	42.38	14.46	51.20	17.48



FAN COIL UNIT SERIES Technical Information: Derating Factors by ESP
WRC-4SW-3R Ceiling Recessed Model - Standard Model (3 Row Cooling/Heating)

Fan Speed : HIGH													
Unit Size	TH/ SH	External Static Pressure (Pa)											
		0		10		20		30		40		50	
		CF	L/s	CF	L/s	CF	L/s	CF	L/s	CF	L/s	CF	L/s
300	TH	1.08	158	1.06	152	1.03	145	1.00	138	0.97	130	0.93	122
	SH	1.10		1.06		1.03		1.00		0.96		0.92	
400	TH	1.12	227	1.09	214	1.04	201	1.00	187	0.95	172	0.89	155
	SH	1.14		1.10		1.05		1.00		0.94		0.87	
600	TH	1.09	292	1.06	279	1.03	266	1.00	252	0.96	237	0.93	221
	SH	1.11		1.07		1.04		1.00		0.96		0.91	
800	TH	1.07	344	1.05	331	1.03	318	1.00	303	0.97	289	0.94	273
	SH	1.09		1.06		1.03		1.00		0.96		0.93	
1000	TH	1.08	471	1.06	452	1.03	432	1.00	411	0.97	389	0.93	365
	SH	1.10		1.07		1.03		1.00		0.96		0.92	
1200	TH	1.08	572	1.05	548	1.03	524	1.00	498	0.97	472	0.93	443
	SH	1.09		1.07		1.03		1.00		0.96		0.92	
1400	TH	1.07	663	1.05	639	1.02	613	1.00	587	0.97	559	0.94	530
	SH	1.08		1.06		1.03		1.00		0.97		0.93	

CF: Correction Factor H: Total Heat SH: Sensible Heat

Fan Speed : MEDIUM													
Unit Size	TH/ SH	External Static Pressure (Pa)											
		0		10		20		30		40		50	
		CF	L/s	CF	L/s	CF	L/s	CF	L/s	CF	L/s	CF	L/s
300	TH	0.99	134	0.96	127	0.93	121	0.89	114	0.86	106	0.82	98
	SH	0.98		0.95		0.92		0.88		0.83		0.78	
400	TH	1.02	192	0.98	179	0.93	164	0.87	149	0.80	131	0.71	110
	SH	1.02		0.97		0.91		0.84		0.76		0.66	
600	TH	0.99	243	0.96	231	0.92	217	0.89	203	0.84	188	0.80	172
	SH	0.98		0.95		0.91		0.86		0.81		0.76	
800	TH	0.97	284	0.94	271	0.92	258	0.88	244	0.85	230	0.81	214
	SH	0.96		0.93		0.90		0.86		0.83		0.78	
1000	TH	0.98	396	0.96	377	0.93	357	0.89	336	0.86	314	0.81	290
	SH	0.98		0.95		0.91		0.87		0.83		0.78	
1200	TH	0.99	482	0.96	458	0.93	433	0.89	406	0.85	377	0.81	346
	SH	0.98		0.95		0.91		0.87		0.83		0.78	
1400	TH	0.97	547	0.95	524	0.92	501	0.89	476	0.86	449	0.83	421
	SH	0.96		0.93		0.90		0.87		0.84		0.80	

CF: Correction Factor H: Total Heat SH: Sensible Heat

Note: The above rating correction factors due to external static pressure and air flow are based on basic model WRC. When return-air plenum is used with the basic unit, these correction factors are subjected to change. Derating factors will increase. Consult WINDMASON for specific derating factors.



FAN COIL UNIT SERIES Technical Information: Derating Factors by ESP
WRC-4SW-4R Ceiling Recessed Model - Standard Model (4 Row Cooling/Heating)

Fan Speed : HIGH													
Unit Size	TH/ SH	External Static Pressure (Pa)											
		0		10		20		30		40		50	
		CF	L/s	CF	L/s	CF	L/s	CF	L/s	CF	L/s	CF	L/s
300	TH	1.09	147	1.06	141	1.03	135	1.00	128	0.96	121	0.93	113
	SH	1.10		1.07		1.04		1.00		0.96		0.91	
400	TH	1.14	205	1.10	194	1.05	182	1.00	169	0.95	155	0.88	140
	SH	1.16		1.11		1.06		1.00		0.93		0.86	
600	TH	1.10	266	1.07	254	1.04	242	1.00	230	0.96	216	0.92	202
	SH	1.12		1.08		1.04		1.00		0.95		0.90	
800	TH	1.08	333	1.05	320	1.03	307	1.00	293	0.97	279	0.93	264
	SH	1.09		1.06		1.03		1.00		0.96		0.92	
1000	TH	1.09	431	1.06	414	1.03	395	1.00	376	0.97	356	0.93	334
	SH	1.11		1.07		1.04		1.00		0.96		0.91	
1200	TH	1.09	552	1.06	529	1.03	506	1.00	481	0.97	455	0.93	427
	SH	1.10		1.07		1.04		1.00		0.96		0.92	
1400	TH	1.07	613	1.05	590	1.03	567	1.00	542	0.97	517	0.94	490
	SH	1.09		1.06		1.03		1.00		0.96		0.93	

CF: Correction Factor H: Total Heat SH: Sensible Heat

Fan Speed : MEDIUM													
Unit Size	TH/ SH	External Static Pressure (Pa)											
		0		10		20		30		40		50	
		CF	L/s	CF	L/s	CF	L/s	CF	L/s	CF	L/s	CF	L/s
300	TH	1.00	127	0.97	121	0.94	114	0.90	108	0.86	100	0.81	93
	SH	1.00		0.96		0.93		0.88		0.83		0.78	
400	TH	1.03	174	0.98	162	0.92	149	0.86	135	0.78	119	0.68	100
	SH	1.03		0.98		0.91		0.84		0.75		0.64	
600	TH	0.99	222	0.96	211	0.92	199	0.88	186	0.83	172	0.78	158
	SH	0.99		0.94		0.90		0.86		0.80		0.74	
800	TH	0.96	274	0.94	262	0.91	249	0.88	236	0.84	222	0.80	207
	SH	0.96		0.93		0.89		0.86		0.82		0.77	
1000	TH	0.99	367	0.96	349	0.93	331	0.89	312	0.85	291	0.81	269
	SH	0.99		0.96		0.92		0.87		0.83		0.78	
1200	TH	0.99	466	0.96	443	0.92	418	0.89	393	0.84	365	0.80	335
	SH	0.98		0.95		0.91		0.87		0.82		0.76	
1400	TH	0.97	509	0.95	488	0.92	466	0.89	443	0.86	418	0.82	392
	SH	0.97		0.94		0.91		0.87		0.83		0.79	

CF: Correction Factor H: Total Heat SH: Sensible Heat

Note: The above rating correction factors due to external static pressure and air flow are based on basic model WRC. When return-air plenum is used with the basic unit, these correction factors are subjected to change. Derating factors will increase. Consult WINDMASON for specific derating factors.

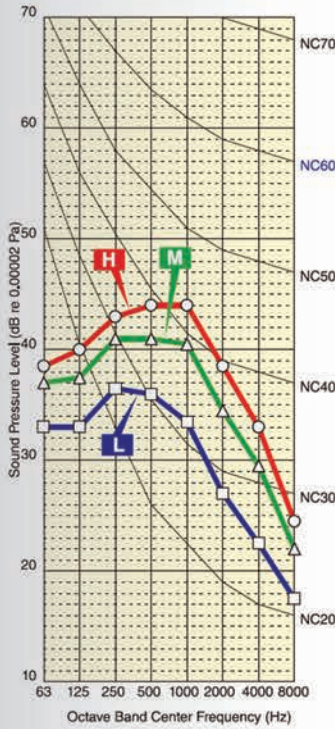


FAN COIL UNIT SERIES Technical Information: Noise Level

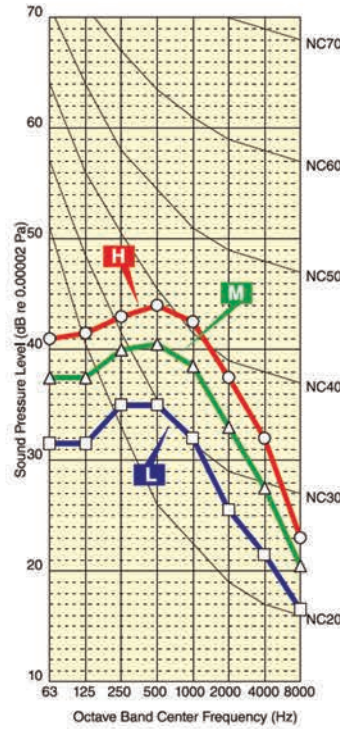
SRC-4HW

Ceiling Recessed Model - High Static Model

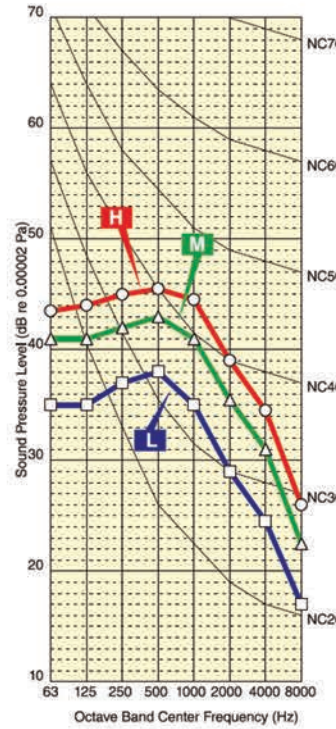
WRC-300-4HW



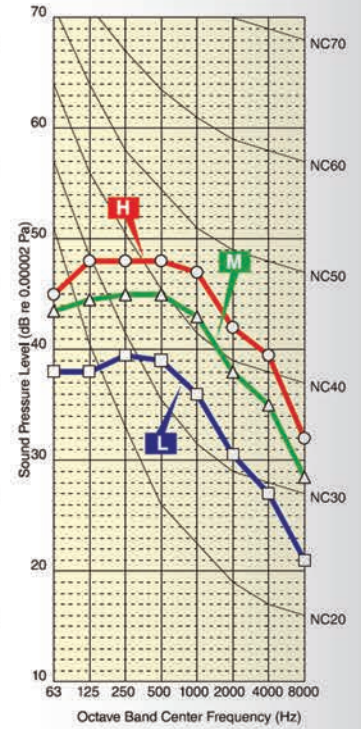
WRC-400-4HW



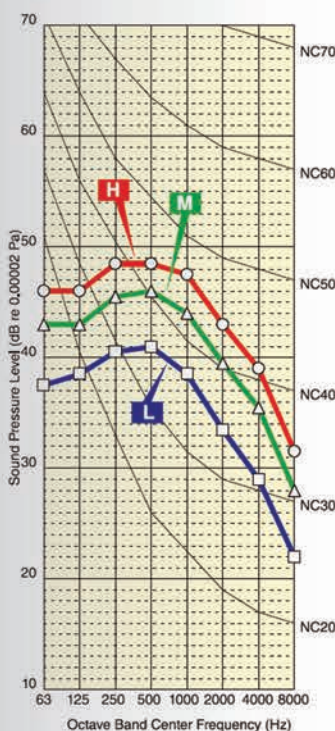
WRC-600-4HW



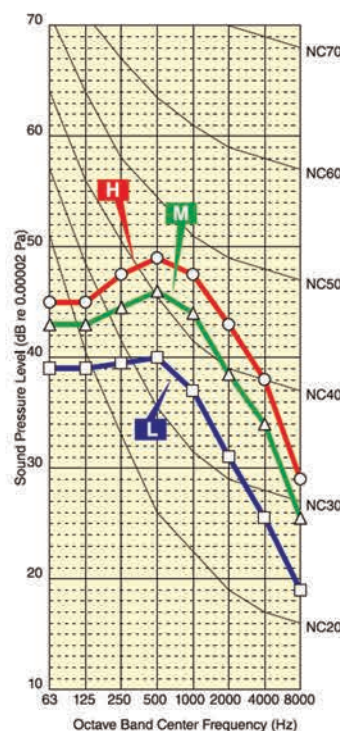
WRC-800-4HW



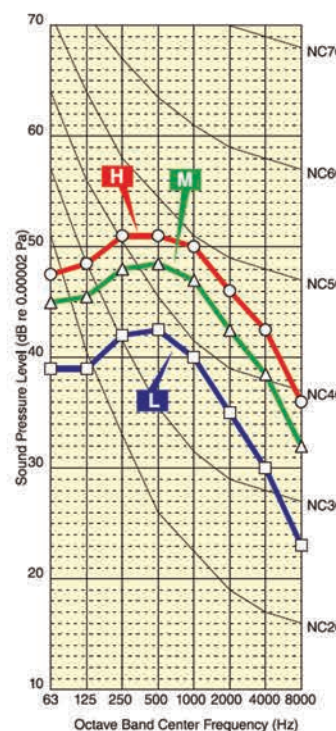
WRC-1000-4HW



WRC-1200-4HW



WRC-1400-4HW



Note: SPL is measured in a semi-anechoic room according to JIS A 4008

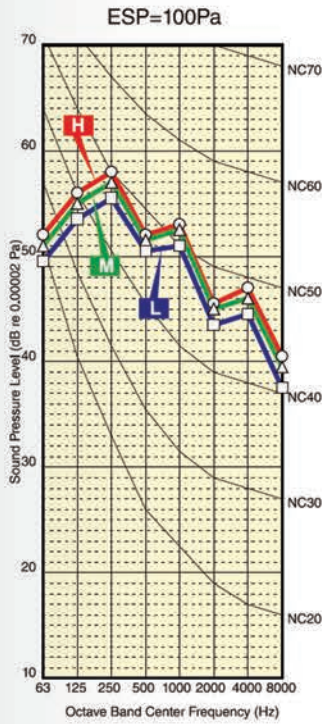


FAN COIL UNIT SERIES Technical Information: Noise Level

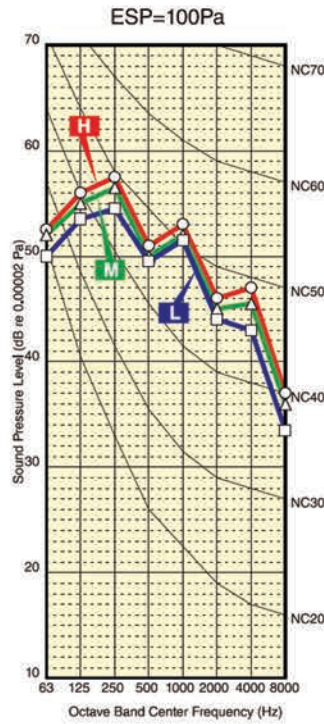
WCRH-4HW

Ceiling Recessed Model - Large Air Volume Model ESP=100Pa

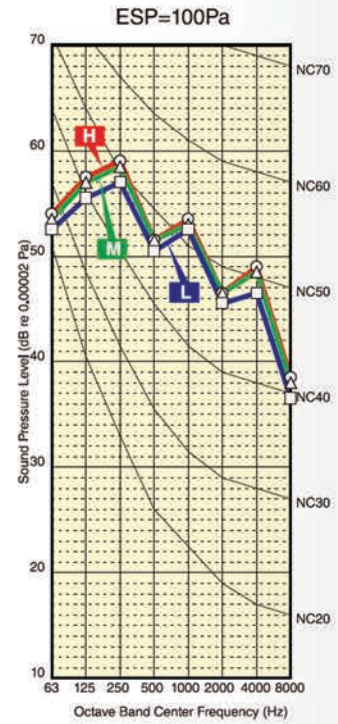
WCRH-600-4HW



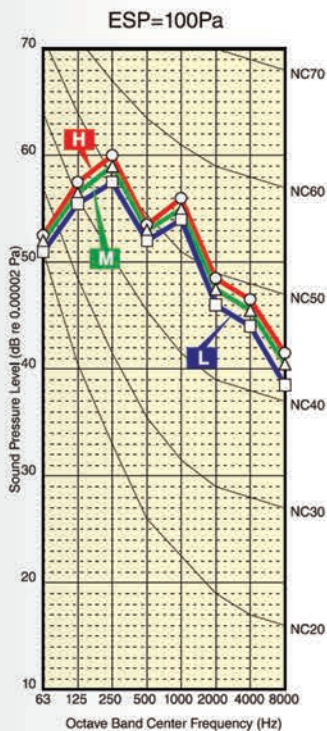
WCRH-1000-4HW



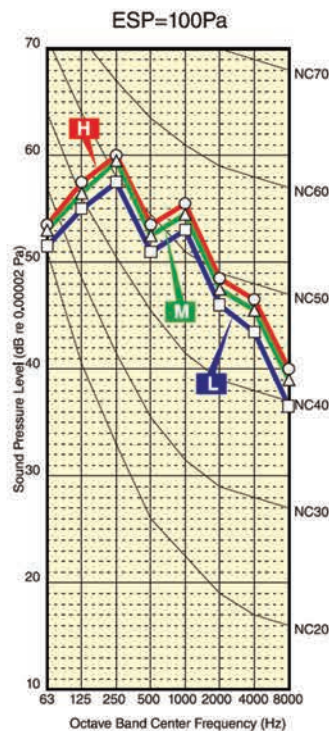
WCRH-1200-4HW



WCRH-1600-4HW



WCRH-2000-4HW

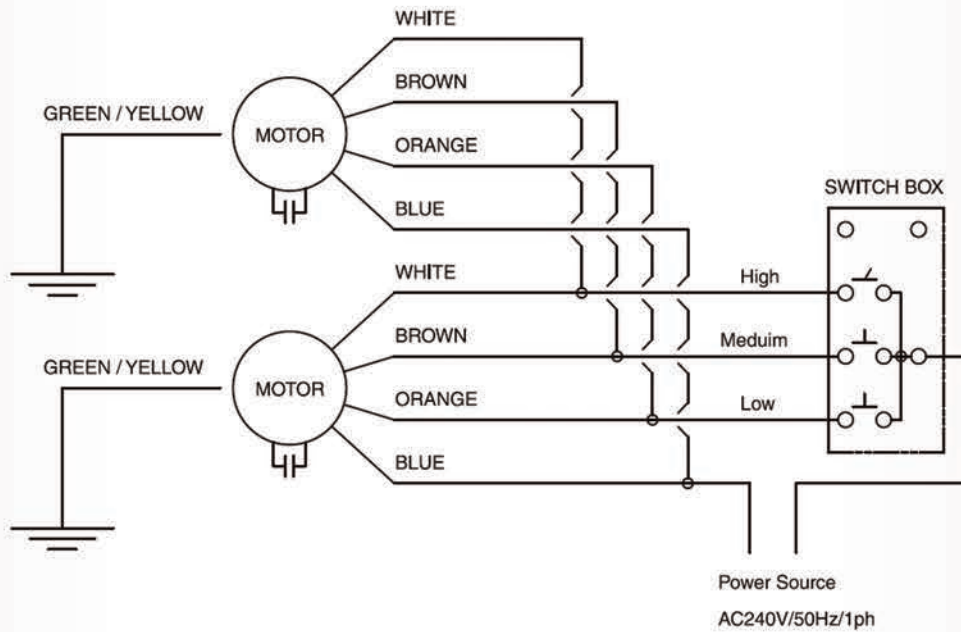


Note: SPL is measured in a semi-anechoic room according to JIS A 4008

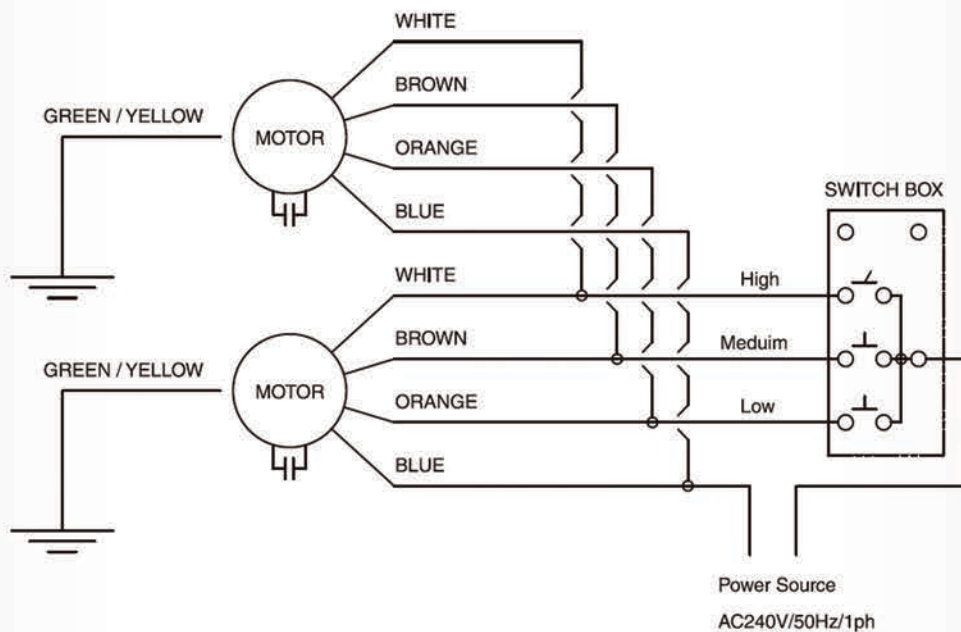


Wiring Diagram

WRC MODEL AC240V



WCRH MODEL AC240V





Standard Maintenance Guide for Fan Coil Unit

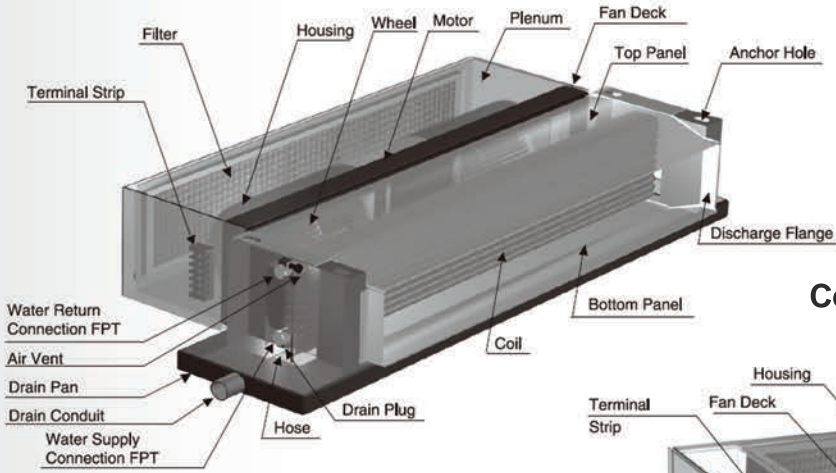
The maintenance guide below is the general guide line. The contents may change according to the running/installation conditions

	▲ Inspection-Adjustment	○ Replace Parts	■ Washing	● Replacement	□ Cleaning				
Part \ Hours	5000h	10000h	15000h	20000h	25000h	30000h	35000h	40000h	45000h
Fan	▲ □	▲ □	▲ □	▲ □	▲ □	▲ □	▲ □	▲ □	▲ □
Motor	▲	▲	▲	▲	▲	▲	▲	▲	▲ ●
Condensor	▲	▲	▲	▲	▲	▲	●	▲	▲
Switch	▲	▲	▲	▲	▲	▲	▲	▲	▲
Coil	▲	▲ □	▲ □	▲ □	▲ □	▲ □	▲ □	▲ □	▲ □
Drain Pan	▲ □	▲ □	▲ □	▲ □	▲ □	▲ □	▲ □	▲ □	▲ □
Filter	■	○ ■	○ ■	○ ■	○ ■	○ ■	○ ■	○ ■	○ ■
	Clean every 250Hr (Once per Month)								
Insulation	▲	▲	▲	▲	▲	▲	▲	▲	▲
Casing			▲			▲			▲
Terminal Board	□	□	□	□	□	□	□	□	● □
Note	1. Running time is based on 10hr/day, 300days/year, 3000hr/year., 2. In case of non-standard unit, the maintenance cycle will change. 3. Maintenance cycle of filter will change according to the installation condition. 4. Maintenance of motor shall be conducted by professionals.								

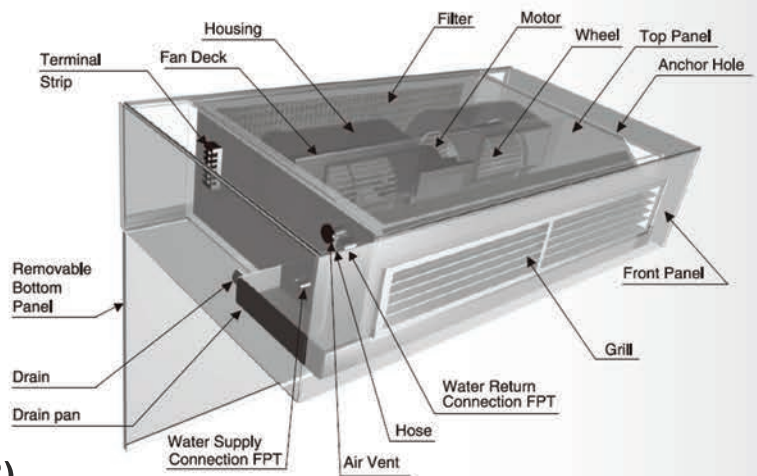


Unit Construction

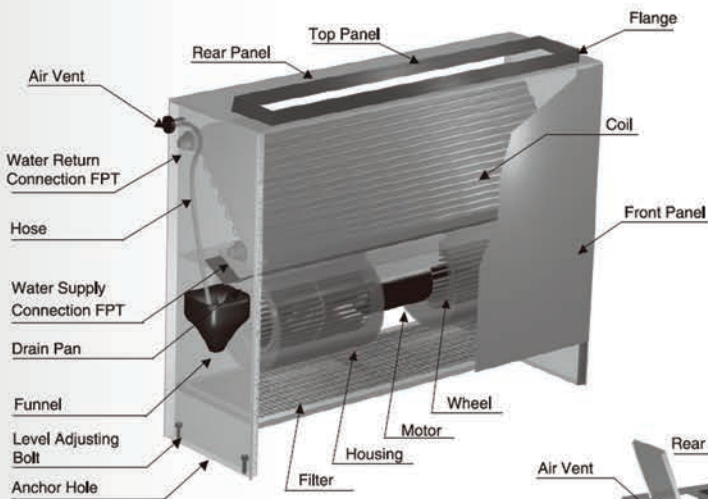
Ceiling Recessed Model (WRC)



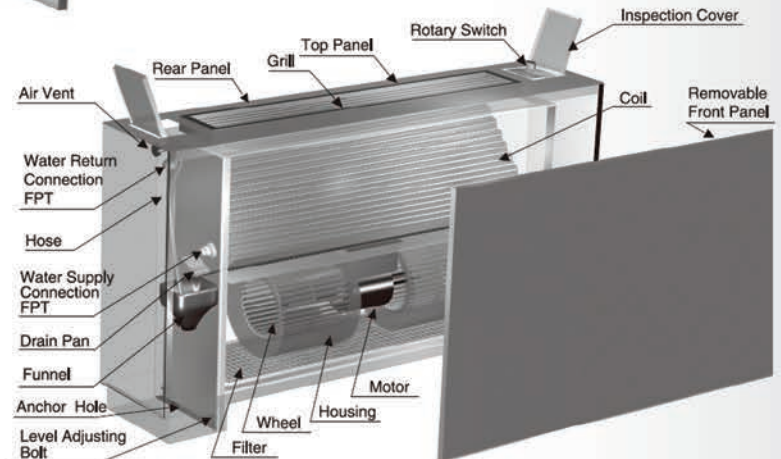
Ceiling Mount Exposed Model (WC)



Floor Mount Recessed Model (WFR)



Floor Mount Exposed Model (WF)





Installation Guide

Special care must be taken to prevent paint, plaster, insulation or other foreign material from being deposited on the motor, blower wheels or coil. All warranty are void if foreign material is deposited on the motor or blower wheels of any unit.

1) Hanging

Hang unit tightly with hanger bolts at accurately horizontal level at designated location, as shown by chart.

Adjust unit level by hanger-bolts so that drain will always run towards the drain connection.

Failure to this may cause overflow of drain and drip on ceiling tile at cooling operation.

Connect unit with supply and return air ducts after this level adjustment.

2) Water and Drain Pipe Connection

Water and drain pipe connection should be made to the unit in accordance with local codes and ordinances.

First, screw water pipes or valves into water inlet/outlet sockets of coil and check them to make sure that they are in proper operating position (The coil water supply connection should be that connection on the bottom of the coil).

Note: Make sure that all water and drain pipings are insulated after the connection works to prevent condensation and heat loss, and valves are installed over the drain pan.